secton 057300 – DECORATIVE METAL RAILINGS – VISION SS sTAINLESS STEEL RAILING

1. GENERAL
	* + 1. RELATED DOCUMENTS
				1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
			2. SUMMARY
				1. This Section includes the following:

Stainless steel decorative railing systems with glass or acrylic infill.

Infill system for decorative metal railing.

* + - 1. PERFORMANCE REQUIREMENTS
				1. All railings shall be supplied to conform to applicable sections of the following codes:

International Building Code

ADAAG

* + - * 1. Structural Performance: Provide railings capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:

Handrails:

Uniform load of 50 lbf/ft. applied in any direction.

Concentrated load of 200 lbf. applied in any direction.

Uniform and concentrated loads need not be assumed to act concurrently.

Top Rails of Guards:

Uniform load of 50 lbf/ft. applied in any direction.

Concentrated load of 200 lbf. applied in any direction.

Uniform and concentrated loads need not be assumed to act concurrently.

Infill Area of Guards:

Horizontal concentrated load of 50 lbf. applied to 1 sq. ft. at any point in system, including panels, intermediate rails, balusters, or other elements composing infill area. Load on infill area need not be assumed to act concurrently with loads on top rails.

Glass infill shall have a safety factor of 4, based on the standard rupture value of the glass.

* + - * 1. Thermal Movements: Provide exterior railings that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

Temperature Change (Range): 120°F, ambient; 180°F, material surfaces.

* + - * 1. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.
			1. SUBMITTALS
				1. Product Data: For the following:

Manufacturer's product lines of mechanically connected railings.

Grout, anchoring cement, and paint products.

* + - * 1. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

* + - * 1. Samples for Initial Selection: For products involving selection of color, texture, or design.
				2. Mill Certificates: Signed by manufacturers of stainless-steel products certifying that products furnished comply with requirements.
				3. Qualification Data: For professional engineer.
				4. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, according to ASTM E 935.
			1. QUALITY ASSURANCE
				1. Source Limitations: Obtain each type of railing through one source from a single manufacturer.
				2. Mock-up Panel: one section of railing system for verification.

Approximate ¼ to ½ size using full size components.

Approval of mockups does not constitute approval of deviations from the Contract Documents unless such deviations are specifically approved by Architect in writing.

* + - 1. PROJECT CONDITIONS
				1. Field Measurements: Verify actual locations of walls and other construction contiguous with railings by field measurements before fabrication and indicate measurements on Shop Drawings.
			2. COORDINATION AND SCHEDULING
				1. Coordinate installation of anchorages for railings. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
				2. Schedule installation so wall attachments are made only to completed walls. Do not support railings temporarily by any means that do not satisfy structural performance requirements.
1. PRODUCTS
	* + 1. MANUFACTURERS
				1. Basis-of-Design Railing Product: Subject to compliance with requirements, provide Hollaender VISION SS Stainless Steel Railing for Glass as manufactured and assembled by Hollaender Manufacturing or an approved equivalent.
			2. METALS, GENERAL
				1. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.
				2. Brackets, Flanges, and Anchors: Cast or formed metal of same type of material and finish as supported rails, unless otherwise indicated.
			3. STAINLESS STEEL
				1. Type – 304 standard, 316 is higher cost alternative ( for coastal, highly corrosive environments, difficult exterior applications in general)
				2. Stainless and heat resisting Chromium-Nickel steel plate, sheet and strip – ASTM A 167
				3. Seamless and welded austenitic stainless steel tubing for general service – ASTM A 269
				4. Seamless and welded austenitic stainless steel pipe – ASTM A312
			4. STEEL
				1. Perforated Sheet: ASTM A1008.
			5. DESIGN
				1. Posts shall be constructed of 304 SS, 1.9 in. OD, .120 in. Wall
				2. Top rail shall be constructed of 304 SS, 1.9 in OD, .080 in Wall
				3. Assist rail (handrail/grabrail) shall be constructed of 304 SS, 1.5 in OD, .062 In wall.
				4. If 316 SS is selected, dimensions of these members shall be the same.
			6. FASTENERS
				1. General: Provide the following:

Type 302 stainless-steel fasteners

* + - * 1. Fasteners for Anchoring Railings to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings to other types of construction indicated and capable of withstanding design loads.
				2. Structural Fasteners for Interconnecting Railing Components:

The top rail shall be connected to the main body of the post with Hollaender 655-8 tees. Tee fittings shall be manufactured from 304 SS alloy and shall be internally connected to the rail by means of 5/16” set screw that engages a lug on the 655-8 tee through the wall of the .120” thick post. The stainless steel set screw shall have an internal /external, reverse knurl, cup point. This combination shall prevent any loosening of the system due to changes in temperature or vibration. Systems using pop rivets or adhesives will not be accepted.

* + - * 1. Glass or resin panels to be secured to the post using Hollaender 644-8 two piece glass panel clips. 644-8 clips will be manufactured from 304 stainless steel alloy and secured to the rails using tubular rivet nuts, size 5/16 – 18 UNC, and stainless steel socket head cap screws..
			1. Flanges and anchors
				1. Anchors: Provide concrete adhesive anchors where indicated or necessary.
				2. Flanges :

 For level railing, provide Hollaender 642-8 internal cast flanges with 4 holes, capped with Hollaender 642-8 304 stainless steel escutcheon plate.

For raked railing on steel stringers, use Hollaender 646I-8 internal spud with integral cover plate.

For side mount, use Hollaender 652E-8 flange.

* + - 1. GLASS or resin INFILL PANELS FOR RAILINGS
				1. Tempered Glass: ASTM C 1048, Fully Tempered, Condition A, Type 1 (Transparent Flat Glass), Quality Q3. Products shall comply with properties indicated for class, thickness, and manufacturing process that have been tested for surface and edge compression according to ASTM C1048 and for impact strength according to 16 CFR 1201for category 2 materials.
				2. Monolithic Glass infill panel to be 3/8 inch thickness, with maximum spacing between posts to be 4 ft.
				3. Laminated Glass, if required by 2015 IBC – Laminated, fully tempered, ASTM C 1172, with PVB interlayer ( recommended for interior applications) or SGP (recommended for exterior applications) – Glass to be 7/16”min thickness, with individual lites being 3/16” thick.
				4. If frosted glass is required, select “Velour” frosted glass (frosted one side only) by Oldcastle, or approved equal.
				5. Resin panels to be acrylic, 3/8 in thickness, from Lumicor or other architect approved vendor.
			2. Handrail for ADA applications or stairs (as required)

Ramps that have a drop off of 30 inches or more on the side require guardrail, per above spec. Ramps with a rise greater than 6 inches shall have handrails on both sides.

Stairways shall have handrails on both sides.

Handrail will be attached to the guardrail sections using Hollaender model 687-8 adjustable brackets.

Handrail will be installed at a height of 34 – 38 inches above ramp surface or stair tread nosings.

 Handrail will be stainless steel 304, 1.9 “ OD, .062” wall thickness and shall have a continuous surface.

Handrails shall return to a wall, guard or walking surface.

* + - 1. MISCELLANEOUS MATERIALS
				1. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.
			2. FABRICATION
				1. General: Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage, but not less than that required to support structural loads.
				2. Assemble railings in the shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.
				3. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch, unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
				4. Form work true to line and level with accurate angles and surfaces.
				5. Fabricate connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
				6. Cut, reinforce, drill, and tap as indicated to receive finish hardware, screws, and similar items.
				7. Connections: Fabricate railings with non-welded connections, unless otherwise indicated.
				8. Non-welded Connections: Connect members with concealed mechanical fasteners and fittings. Fabricate members and fittings to produce flush, smooth, rigid, hairline joints.

Fittings to be of the internal double tang type activated by a reverse knurl cup point set screw. Reverse knurl is required to ensure that screw does not come loose under vibration. Plain cup point screws will not be accepted. Fittings to be fastened to pipe by means of a 5/16 in. tubular rivet nut and socket head cap screw.

* + - * 1. Form changes in direction as follows:

By flush bends

* + - * 1. Form simple and compound curves by bending members in jigs to produce uniform curvature for each repetitive configuration required; maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
				2. Close exposed ends of railing members with prefabricated end fittings.
				3. Provide wall returns at ends of wall-mounted handrails, unless otherwise indicated. Close ends of returns unless clearance between end of rail and wall is 1/4 inch or less.
				4. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, miscellaneous fittings, and anchors to interconnect railing members to other work, unless otherwise indicated. Flanges to be 304SS alloy.
				5. Fabricate splice joints for field connection using an epoxy structural adhesive if this is manufacturer's standard splicing method. Fabricate anchorage devices capable of withstanding loads imposed by railings. Coordinate anchorage devices with supporting structure.
			1. FINISHES, GENERAL
				1. Finish of Stainless steel – ornamental directional finish , #4 ( Satin finish) standard , #7 ( mirror finish) - optional
				2. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
				3. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
			2. steel FINISHES
				1. Steel Perforated Sheet Metal or Wire Mesh Infill Panel:

Primer/Corrosion Protection – approx. 1 mm coating provided by minimum 4 step electrocoat process.

Finish: Powder coat

Color: as selected by Architect from manufacturer's full line.

1. EXECUTION
	* + 1. EXAMINATION
				1. Examine plaster and gypsum board assemblies, where reinforced to receive anchors, to verify that locations of concealed reinforcements have been clearly marked for Installer. Locate reinforcements and mark locations if not already done.
			2. INSTALLATION, GENERAL
				1. Fit exposed connections together to form tight, hairline joints.
				2. Perform cutting, drilling, and fitting required for installing railings. Set railings accurately in location, alignment, and elevation; measured from established lines and levels and free of rack.

Do not weld, cut, or abrade surfaces of railing components that have been coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.

Set posts plumb within a tolerance of 1/16 inch in 3 feet.

Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet.

* + - * 1. Corrosion Protection: Coat concealed surfaces of aluminum that will be in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.
				2. Adjust railings before anchoring to ensure matching alignment at abutting joints.
				3. Fastening to In-Place Construction: Use anchorage devices and fasteners where necessary for securing railings and for properly transferring loads to in-place construction.
			1. RAILING CONNECTIONS
				1. Non-welded Connections: Use mechanical joints for permanently connecting railing components. Use wood blocks and padding to prevent damage to railing members and fittings.
				2. Expansion Joints: Install expansion joints at locations indicated but not farther apart than required to accommodate thermal movement. Provide slip-joint internal sleeve extending 2 inches beyond joint on either side, fasten internal sleeve securely to 1 side, and locate joint within 6 inches of post.
			2. ANCHORING RAILING ENDS
				1. Anchor railing ends to concrete and masonry with round flanges connected to railing ends and anchored to wall construction with anchors and bolts.
				2. Anchor railing ends to metal surfaces with flanges bolted to metal surfaces and connected to railing ends using non-welded connections.
			3. ATTACHING HANDRAILS TO WALLS
				1. Attach handrails to wall with wall brackets. Provide brackets with 1-1/2-inch clearance from inside face of handrail and finished wall surface.
				2. Locate brackets as indicated or, if not indicated, at spacing required to support structural loads.
				3. Secure wall brackets to building construction as indicated, or if not indicated, as follows:

For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.

For hollow masonry anchorage, use toggle bolts.

Provide blocking between studs in stud wall construction.

* + - 1. ADJUSTING AND CLEANING
				1. Clean aluminum and stainless steel by washing thoroughly with clean water and soap and rinsing with clean water.
			2. PROTECTION
				1. Protect finishes of railings from damage during construction period with temporary protective coverings approved by railing manufacturer. Remove protective coverings at time of Substantial Completion.
				2. Restore finishes damaged during installation and construction period so no evidence remains of correction work. Return items that cannot be refinished in the field to the shop; make required alterations and refinish entire unit, or provide new units.

END OF SECTION 057300- DECORATIVE METAL RAILINGS